



MAP OF SCOTCH WHISKY DISTILLERIES

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DISCOVER THE WORLD OF SCOTCH WHISKY

Many countries produce whisky, but Scotch Whisky can only be made in Scotland and by definition must be distilled and matured in Scotland for a minimum of 3 years. Scotch Whisky has been made for more than 500 years and uses just a few natural raw materials - water, cereals and yeast.

Scotland is home to over 120 malt and grain distilleries, making it the greatest concentration of whisky producers in the world. Many of the Scotch Whisky distilleries featured on this map bottle some of their production for sale as Single Malt (i.e. the product of one distillery) or Single Grain Whisky.

The majority of Scotch Whisky is consumed as Blended Scotch Whisky. This means as many as 60 of the different Single Malt and Single Grain Whiskies are blended together, ensuring that the individual Scotch Whiskies harmonise with one another and the quality and flavour of each individual blend remains consistent down the years.

Malt whisky is classified in one of five main categories - Highland, Lowland, Speyside, Islay and Campbeltown - according to the geographical location of the distillery in which it is made. In many ways, the geography and climate of each region influences the character of the whisky produced there.

HIGHLAND MALT

The Highland region is geographically the largest Scotch Whisky producing region. The rugged landscape and changeable climate and, in some cases, coastal locations are reflected in the character of its whiskies, which embrace wide variations.

As a group, Highland whiskies are rounded, robust and dry in character with a hint of smokiness/peatiness. Those near the sea carry a salty tang in the far north the whiskies are notably heathery and slightly spicy in character, while in the more sheltered east and middle of the region, the whiskies have a more fruity character.

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| 12. ABERFELDY
John Dewar & Sons | 35. GLENTURRET
Edrington |
| 13. ABHAINN DEARG
Abhainn Dearg Distillery | 36. GLENWYVIS
GlenWyvis Distillery Ltd |
| 14. ARBIE
Arbie Distilling | 37. HARRIS
Isle of Harris Distillers |
| 15. ARDMORE
Beam Suntory | 38. HIGHLAND PARK
Edrington |
| 16. ARDNAMURCHAN
Adelphi Distillery | 39. ISLE OF JURA
Whyte & Mackay |
| 17. ISLE OF ARRAN
Isle of Arran Distillers | 40. LOCH LOMOND
Loch Lomond Group |
| 18. BALBLAIR
Inver House Distillers | 41. LONE WOLF
BrewDog |
| 19. BEN NEVIS
Ben Nevis Distillery | 42. MACDUFF
John Dewar & Sons |
| 20. BLAIR ATHOL
Diageo | 43. NCN'EAN
Drimmin Distillery Company |
| 21. CLYNEISH
Diageo | 44. OBAN
Diageo |
| 22. DALMORE
Whyte & Mackay | 45. PULTENEY
Inver House Distillers |
| 23. DALWHINNIE
Diageo | 46. RAASAY
R&B Distillers |
| 24. DEANSTON
Distell International | 47. ROYAL BRACKLA
John Dewar & Sons |
| 25. DORNOCH
Dornoch Distillery Co. | 48. ROYAL LOCHNAGAR
Diageo |
| 26. EDRAODUR
Signatory Vintage | 49. SCAPA
Chivas Brothers |
| 27. FETTERCAIRN
Whyte & Mackay | 50. STRATHHEARN
Strathhearn Distillery |
| 28. GLENCADAM
Angus Dundee Distillers plc | 51. TALISKER
Diageo |
| 29. GLENDRONACH, THE
Brown-Forman | 52. TEANINICH
Diageo |
| 30. GLEN GARIOCH
Beam Suntory | 53. TOBERMORY
Distell International |
| 31. GLENGLAUGH
Brown-Forman | 54. TOMATIN
The Tomatin Distillery Co. |
| 32. GLENGOYNE
Ian Macleod Distillers | 55. TORABHAIG
Mossburn Distillers |
| 33. GLENMORANGIE
Glenmorangie Co. | 56. TULLIBARDINE
Tullibardine Ltd |
| 34. GLEN ORD
Diageo | 57. WOLFBURN
Aurora Brewing |

SPEYSIDE MALT

Speyside, a region that borders much of the length of the River Spey on the eastern side of the Highlands, is home to more Scotch Whisky distilleries than any other region.

The whiskies of this region are noted for their elegance and complexity. The flow of water over the hills of granite and through the moors of peat adds a refined smokiness to many of the malt whiskies and the slightly more sheltered nature of the terrain imparts specific gentleness and delicacy to their character.

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| 58. ABERLOUR
Chivas Brothers | 83. GLENLIVET, THE
Chivas Brothers |
| 59. ALLT ABHAINNE
Chivas Brothers | 84. GLENLOSSIE
Diageo |
| 60. AUCHROISK
Diageo | 85. GLEN MORAY
Glen Turner Distillery |
| 61. AULTMORE
John Dewar & Sons | 86. GLENROTHES
Edrington |
| 62. BALLINDALLOCH
Ballindalloch Distillery | 87. GLEN SPEY
Diageo |
| 63. BALMENAICH
Inver House Distillers | 88. GLENTAUCHERS
Chivas Brothers |
| 64. BALVENIE, THE
Wm Grant & Sons | 89. INCHGOWER
Diageo |
| 65. BENRIACH
Brown-Forman | 90. KININVIE
Wm Grant & Sons |
| 66. BENRINNES
Diageo | 91. KNOCKANDHU
Diageo |
| 67. BENROMACH
Gordon & MacPhail | 92. KNOCKDHU
Inver House Distillers |
| 68. BRAEVAL
Chivas Brothers Ltd | 93. LINKWOOD
Diageo |
| 69. CARDHU
Diageo | 94. LONGMORN
Chivas Brothers Ltd |
| 70. CRAGGANMORE
Diageo | 95. MACALLAN, THE
Edrington |
| 71. CRAIGELLACHIE
John Dewar & Sons | 96. MANNOCHEMORE
Diageo |
| 72. DAILUAINE
Diageo | 97. MILTONDUFF
Chivas Brothers |
| 73. DALMUNACH
Chivas Brothers | 98. MORTLACH
Diageo |
| 74. DUFFTOWN
Diageo | 99. ROSEISLE
Diageo |
| 75. GLENALLACHIE
Chivas Brothers | 100. SPEYBURN
Inver House Distillers |
| 76. GLENBURGIE
Chivas Brothers | 101. SPEYSIDE
Speyside Distillers Co |
| 77. GLENDULLAN
Diageo | 102. STRATHISLA
Chivas Brothers |
| 78. GLEN ELGIN
Diageo | 103. STRATHMILL
Diageo |
| 79. GLENFARCLAS
J & G Grant | 104. TAMDHU
Ian Macleod Distillers |
| 80. GLENFIDDICH
Wm Grant & Sons | 105. TAMNAVULIN
Whyte & Mackay |
| 81. GLEN GRANT
Glen Grant Distillery Co | 106. TOMINTOUL
Angus Dundee Distillers |
| 82. GLEN KEITH
Chivas Brothers | 107. TORMORE
Chivas Brothers |

LOWLAND MALT

The Lowland whiskies are produced in the south of Scotland, identified on the map as the area south of a line between Dundee and Greenock.

Lowland whiskies reflect the calm, lush countryside of the region and tend to be light, soft and mellow and gentle on the palate.

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| 108. ABERARGIE
The Perth Distilling Company | 116. EDEN MILL
Eden Mill |
| 109. ALSA BAY
Wm Grant & Sons | 117. GLASGOW
Glasgow Distillery Company |
| 110. ANNANDALE
Annandale Distillery Company Ltd | 118. GLENKINCHIE
Diageo |
| 111. AUCHENTOSHAN
Beam Suntory | 119. INCHDAIRNIE
John Fergus & Co. |
| 112. BLADNOCH
Bladnoch Distillery | 120. KINGSBARN
The Kingsbarns Company of Distillers |
| 113. BORDERS
The Three Stills Company | 121. LINDORES ABBEY
Lindores Distilling Co. |
| 114. CLYDESIDE
Morrison Glasgow Distillers | |
| 115. DAFTMILL
The Cuthbert Family | |

ISLAY MALT

Islay, a small island off the west coast of Scotland, may only be 25 miles long and 8 miles wide but is home to 9 Scotch Whisky distilleries.

Islay is frequently lashed by Atlantic storms. Sea spray blows across the island, impregnating the peat used in the malting of the barley and blows into the warehouses where casks of Scotch Whisky lie maturing, thus affecting the taste and aroma.

Some of the Islay whiskies are pungent and powerful, with a distinctive whiff of the sea air in them. Other distilleries that are in a more sheltered location, and use less peat during maturing, have a gentler but still clearly identifiable character.

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| 1. ARDBEG
Glenmorangie Co. | 6. CAOL ILA
Diageo |
| 2. ARDNAHOE
Hunter Laing & Co. | 7. KILCHOMAN
Kilchoman Distillery Co. |
| 3. BOWMORE
Beam Suntory | 8. LAGAVULIN
Diageo |
| 4. BRUICHLADDICH
Bruichladdich Distillery Company | 9. LAPHROAIG
Beam Suntory |
| 5. BUNNAHBHAIN
Burn Stewart Distillers | |

CAMPBELTOWN MALT

Campbeltown is a town at the southern end of the Mull of Kintyre on the west fringe of Scotland. At its peak, Campbeltown was home to more than 50 Scotch Whisky distilleries.

Campbeltown whiskies are robust in character and carry the salty tang of the sea.

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| 10. GLENGYLE
J & A Mitchell & Co. |
| 11. GLEN SCOTIA
Loch Lomond Group |
| 12. SPRINGBANK
J & A Mitchell & Co. |

GRAIN WHISKY

Grain whiskies form the heart of Blended Scotch Whiskies. They are located primarily in the Lowlands, with the exception of one in the Highlands. Grain whisky distilleries operate a continuous distillation process, always including malted barley but unlike malt whiskies, also using other unmalted cereals, as well as yeast and water.

The main purpose of grain whisky is as the base to which the malts are added creating Blended Scotch Whisky, but a small proportion is bottled as a Single Grain and enjoyed for their subtle character.

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| 122. CAMERONBRIDGE
Diageo | 126. NORTH BRITISH
The North British Distillery Co. |
| 123. GIRVAN
Wm Grant & Sons | 127. STARLAW
Glen Turner Distillery |
| 124. INVERGORDON
Whyte & Mackay | 128. STRATHCLYDE
Chivas Brothers |
| 125. LOCH LOMOND
Loch Lomond Group | |

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